MANUAL :SR12 PUMPING : SR14 SOLENOID VALVE : SR21 LIMIT SWITCH : SR20

MOVEMENTS	CONDITIONS	PLC INPUTS	SOLENOID VALVES		PUMPING CONTROL (CTRL)			
					PUMPING	MANUAL	AUTO	HYDRAULIC MAIN PIPE
SKIP RAISING	p1./b2	%I3.26./%I3.14	B20	%Q5.12	W11	H1		W9
LID OPENING	/E1	/%I3.17	E20.E40	%Q5.13 %Q5.15	W11.W21	H2	H2 (H1 DURING SLOWING DOWN)	W9
LID CLOSING	p1./e2 (e2 MEMO)	%I3.26./%I3.20	E30	%Q5.14	W11.W21.W31.W41.W51	H5		
SIDE PRESS FORWARD	P1	I3.26	T10.T30	%Q5.16 %Q5.18	W11.W21.W31.W41.W51	H5		W9
SIDE PRESS FORWARD	/T1	/%I3.21	T20.T40	%Q5.17 %Q5.19	W11.W21.W31.W41	H4	H4 (H1 DURING SLOWING DOWN) OPTIONAL	
SIDE PRESS AUTOMATIC BACKWARD --	(MEMO LOSS T3) ./T3./T1 MEMO (t3)	M31./%I3.23 ./%I3.21	T20.T40	%Q5.17 %Q5.19	W11	H1		W9
PUSHER FORWARD	t3.e3.[(c1.a1)+ (c2.c20.memo op2)]	I3.23.I3.18.[(I4.0.I4.5)+ (I4.1.I4.12.M61)	P10.P30	%Q5.20 %Q5.20	W11./21/.31	H3	H3 (H2 AT LOST p5)	W9
PUSHER BACKWARD	/P1	/%I3.26	P20.P40	%Q5.21 %Q5.23	W11.W21	H2	H2	
HOLD DOWN RAISING	/A1	/%I4.5	A20.A40	%Q5.29 %Q5.31	W11.W21	H2	H2	W9
HOLD DOWN DESCENT	P5.UNLOCK/LOCK	%I3.29.%I4.9./%I4.10	A30	%Q5.30	W11.W21.W31.W41	H4	H4	
SHEAR RAISING	/C1	/%I4.0	C20.C40	%Q5.26 %Q5.28	W11.W21.W31.W41.W51 W10.W20.W30.W40.W50	H5 B5 +	H5 B5 +	W9
SHEAR DESCENT	/C2.UNLOCK/LOCK	/%I4.1.%I4.7./%I4.8	C20 - /cp6 C10 - cp6 C30	%Q5.26 %Q5.25 %Q5.27	W12.W21.W31.W41.W51 W10.W20.W30.W40.W50	H5 B5 +	H5 B5 +BOOSTER	

-- AUTO FORWARDING IN MANUAL MODE IS USED TO SET t3 SENSOR (SIDE PRESS ON LINE)
THIS FUNCTION CAN BE STARTED "CYCLE START" PUSH BUTTON WHILE FORWARDING
AND STOPPED WITH "CYCLE STOP" OR "MOTORS STOP" PUSH BUTTON;

BLADES CHANGING SHEAR RAISING	NO CONDITIONS	C40 C20.	%Q5.28.%Q5.26	W10	B1		W9
BLADES CHANGING SHEAR DESCENT		C10.C30	%Q5.25.%Q5.27	W10	B1		W9
BLADES CHANGING HOLD DOWN RAISING		A20.A40	%Q5.29.%Q5.31	W10	B1		W9
BLADES CHANGING HOLD DOWN DESCENT		A30	%Q5.30	W10	B1		W9

COPEX
ZI DE KERPONT 56850 CAUDAN
TEL: 02-97-76-26-44
FAX: 02-97-76-34-12
HOT LINE: 02-97-76-80-20

DESSINE/DRAWN	DATE
MLB	22-10-2003
VERIFIE/CHECKED	DATE
MLB	22-10-2003

MANUAL MODE

NOVOROS

IND	DATE	MODIFICATION/REVISION	PAR
A	22-10-2003	1 ERE EDITION	MLB

VERSION 2.10 NUMERO DE PLAN 643720

Ce fichier a été créé avec le logiciel SCHEMA SEE3000

031010 06/12